### **Safety and Maintenance**

What precautions should be taken against the risk of infection by operators at a wastewater treatment plant?

Discuss the dangerous gasses encountered in sewers and wastewater treatment plants.

Discuss Material Safety Data Sheets (MSDSs).

Describe the proper way to remove a manhole cover.

What is the greatest hazard when working on a clarifier?

Describe how one can locate chlorine leaks in a chlorination system.

Describe the function of leaking water in a packing gland for a pump.

Describe the water level control system found in a wet-well of a pumping system.

Compare mechanical seals and packings in a pumping system.

Describe the air-gap system for water supply at a wastewater treatment plant.

Explain the concern for cross-connection in a pumping system.

Describe the possible causes when a pump will not start.

What should one check if the flow rate of a centrifugal pump is reduced?

How would you determine the schedule of lubrication for a pump?

What could cause a pump shaft and motor to spin backward?

Compare positive displacement pumps with centrifugal pumps. Where are positive displacement pumps used and what is the most important thing to remember in their operation?

Compare two types of blowers.

Why are fine bubble diffusers easily cloggedDescribe two types of headers in the aeration system.

Why is an oil cooler unit sometimes used for centrifugal blowers?

What precautions should be taken when working with blowers?

Can you clean air filters while a blower is in operation?

Define "velocity" and Q=AV.

Describe flume-type head-area meters. What is their application in a wastewater treatment plant?

Describe weir-type head-area meters. What is their application in a wastewater treatment plant?

What are the purposes of flow measurement at a wastewater treatment plant?

#### **Pretreatment**

Describe the objectives of the National Pretreatment Program and its origin.

Define a Significant Industrial User (SIU).

When are Control Authorities required to inspect SIUs.

A POTW's requirement to develop and implement a pretreatment program is a condition of what?

## **Preliminary Treatment**

Identify three different types of preliminary treatment and describe the purpose of each.

Define "grit" and "detritus".

Describe methods for the ultimate disposal of screenings.

Describe the purpose and essential parts of comminutors.

Describe the composition of grit.

Describe the purpose of grit channels and proportional weirs.

Describe aerated grit chambers. What are the side benefits of aerated grit chambers?

Describe the final disposal methods of grit.

What are the benefits of pre-aeration?

If screens or comminutors are overloaded or bypassed, what problems can one expect?

#### **Sedimentation**

Describe the purpose of sedimentation.

Differentiate between primary and secondary (or final) clarifiers.

Describe the essential components of a rectangular clarifier.

Describe the essential components of a circular clarifier.

What is the purpose of the effluent weir in a circular clarifier?

Black and odorous septic wastewater is leaving the primary clarifier of your wastewater plant. What could be the causes and their solutions?

You found that sludge was hard to pump from the hopper of the secondary clarifiers. What could be the causes and their solutions?

Excessive corrosion is observed on the clarifier of your package extended aeration unit. What could be the causes and their solutions?

At what location would you collect samples in order to determine the efficiency of a clarifier?

What water quality parameter should be measured to determine the efficiency of a clarifier?

Describe the factors affecting clarifier efficiencies.

Describe the method to determine the proper intervals of sludge pumping from a clarifier.

Describe the proper maintenance program for a clarifier.

Describe "specific gravity".

Describe the temperature effect on sedimentation of a particle in a clarifier.

Describe short-circuiting in a clarifier.

Discuss secondary clarifiers.

What are the common causes of short-circuiting in a clarifier and their remedial measures?

Describe the relationship between the detention time and particle settling rates in a clarifier.

Describe why it is important to know weir overflow rates in a clarifier.

Define surface settling rates in a clarifier.

Explain the "hydrostatic" sludge removal system.

Describe the layout of an activated sludge plant and the location of secondary clarifiers.

Describe three variations of sludge removal mechanisms.

What will happen if sludge is allowed to stay in a secondary clarifier too long? What is the solution?

Describe septic tanks.

## **Activated Sludge**

Define first stage and second stage BOD relative to nitrification (carbonaceous versus nitrogenous BOD removals).

Describe where the activated sludge process fits in the wastewater treatment flow pathway.

Define the activated sludge process.

Describe the secondary treatment process of activated sludge systems.

Define the role microorganisms have in the activated sludge process.

Identify and explain the meaning of the following terms:

- < MLSS
- < SVI
- < WAS
- < RAS

List the important conditions necessary for optimum bacterial growth in an aeration basin of activated sludge systems.

Draw a diagram of the secondary activated sludge process and name the components.

Describe the relationship among D.O., BOD loadings, floc settleability, filamentous bacteria and pinpoint floc.

Why is sludge wasting important in an activated sludge system?

List the main controls an operator has over the activated sludge processes.

Describe the layout of the common type of extended aeration tanks.

What is the definition of sludge age and what is the expected sludge age in an extended aeration process?

What is the function of an air lift pump in an extended aeration system?

Describe the differences among and advantages/disadvantages of conventional activated sludge, extended aeration, contact stabilization and complete mix systems. For example, which of the four processes has the longest detention time? What are the advantages of the longer detention time?

What is the function of cathodic protection for a metal-built package plant?

Which two methods of aeration are commonly used in the activated sludge process? Describe the mechanism of aeration.

What are the advantages and disadvantages of fine bubble air systems?

What can happen if not enough air is supplied to an activated sludge system?

In the activated sludge systems, foam can appear on the surface of the aeration tank. How could the color of foam indicate the condition of the aerator?

Explain sludge wasting:

- < How to dispose of excess sludge
- < What is the consequence of NOT wasting sludge?
- < Etc.

Describe the normal operation of an activated sludge plant.

Describe the abnormal operation of an activated sludge system.

Describe trouble-shooting of activated sludge systems.

Describe the settling test for activated sludge and explain how the results of the test should be used to control the plant operation.

Describe the flow path and major components of oxidation ditches.

Explain why the oxidation ditch process is less affected by cold weather than the conventional activated sludge processes?

What is the result of wasting sludge from an oxidation ditch system.

At what velocity does the liquid in an oxidation ditch need to be maintained and why?

How is the dissolved oxygen level in oxidation ditches controlled?

To build up MLSS in an oxidation ditch in order for foam reduction, what control should be manipulated?

What is the most essential component of an oxidation ditch and why?

Discuss essential design features of package plants.

Explain the term "endogenous respiration".

What types of laboratory data are needed to be recorded for proper operation of an activated sludge process?

Define the term "organic loading". Compare the organic loadings of different activated sludge processes.

Describe three types of air diffusers in activated sludge systems. What are their advantages and disadvantages?

What level of D.O. should be maintained in an aeration tank of an activated sludge system? Where should this level be maintained?

Describe what will happen when the return sludge rate is too low in an activated sludge system.

Describe what will happen if the mixed liquor suspended solids are allowed to increase beyond the optimum range in an activated sludge system.

Describe the term "sludge bulking".

Explain why sludge may turn septic in an activated sludge system.

Describe rising sludge in an activated sludge system. What causes rising sludge?

Explain why activated sludge is called a "mixed culture".

Describe the microorganisms found in an activated sludge system.

Which is the "main worker" among the various organisms found in activated sludge?

#### **Fixed Film**

Describe a trickling filter.

Where is "zoogleal film" found on a trickling filter media?

What are the essential components of a trickling filter?

Describe the function of the following parts of a trickling filter:

- < distributor arm
- < filter media
- < under-drain

Discuss slime growth on the filter media of a trickling filter.

Describe the recirculation process in a trickling filter.

What test can best measure the efficiency of a trickling filter?

Why can a trickling filter withstand shockloads well? Describe a shockload.

What are some of the problems observed in the operation of a trickling filter?

Describe "ponding" in a trickling filter and its remedial measures.

Discuss odor problems emanating from a trickling filter and its preventive measures.

Describe "sloughing" occurring in a trickling filter.

How is the speed of the distributor arms in a trickling filter controlled? How can you reduce the speed of rotation?

What is the hydraulic loading on a trickling filter and how is it expressed?

Describe the RBC (rotating biological contactor) process.

Describe the essential components of an RBC.

What are the purposes of a cover for an RBC unit?

Describe normal and abnormal appearances of slime on the RBC media.

List some safety hazards operators may encounter when working around RBC units.

### **Disinfection**

What are pathogenic organisms?

Describe the difference between the terms "disinfection" and "sterilization".

Describe the reaction of chlorine in wastewater. What is "chlorine demand"?

Describe the reaction of chlorine with ammonia. What are the names of the reaction products?

Describe factors affecting disinfection of wastewater by chlorine.

Describe "post-chlorination".

Discuss the importance of mixing chlorine in a chlorine contact tank.

Discuss four methods of chlorine residual measurement.

Discuss the hazards in handling chlorine gas.

Describe the type of breathing apparatus necessary when entering a room with a chlorine leak.

Discuss the handling of chlorine cylinders.

Describe a "hypochlorinator".

Discuss the need for dechlorination.

What methods are available for dechlorination?

Discuss the properties of sulfur dioxide.

Discuss the typical application point of sulfur dioxide for dechlorination.

### Laboratory, Sampling & Monitoring

Describe the following terms used in laboratory analyses.

- < buffer & buffer capacity
- < meniscus
- < N (Normal)

Explain the relationship between Celsius and Fahrenheit temperature scales. What are the boiling temperatures of water in degrees Celsius and degrees Fahrenheit?

Discuss the metric system.

List the chemical formulas of the following compounds:

- < sodium chloride
- < sodium hydroxide
- < sulfuric acid
- < ferric chloride

Describe the functions of the following lab equipment:

- < beakers
- < graduated cylinders
- < volumetric pipet
- < Buchner funnel
- < buret flask

State the function of a desiccator.

Explain the different uses of flasks and volumetric flasks.

Explain the proper method of use of three types of pipets.

Describe laboratory work (bench) sheets.

Discuss laboratory safety at a wastewater treatment plant laboratory.

Discuss the safe storage of laboratory chemicals as it relates to proper location and the compatibility of various types of chemicals.

Explain the following units of concentration used in recording laboratory data:

- < mg/l
- < mg/kg
- < % solids

Describe proper fire prevention measures necessary at a wastewater treatment plant laboratory.

Discuss the accuracy expected from the use of analytical balances and graduated cylinders.

Describe proper laboratory techniques in handling acids and mercury.

Explain why it is important to collect samples correctly.

Discuss the importance of composite samples and their use in the laboratory tests.

Explain grab samples and composite samples.

Describe the proper sample preservation methods and the maximum recommended holding time for the following tests:

- < ammonia
- < BOD
- < pH
- < chlorine
- < Total Suspended Solids (TSS)

Specify temperature requirements in degrees C (Celsius) for each of the following:

- < BOD incubator
- < TSS drying oven
- < refrigerator
- < composite sampler
- < muffle furnace

Discuss the production and hazard of hydrogen sulfide in the sewer and at wastewater treatment plants.

Discuss how a Secchi disc can be used at a wastewater treatment plant.

Describe precautions one needs to take in running tests for suspended solids.

Describe settleability tests, and how the results can be used in plant process control.

Explain the difference between the settleable solids test and the settleability test, the method and the use of information.

Discuss the measurement of the sludge volume index and its application in the activated sludge processes.

Discuss the determination of "sludge age".

Why are we concerned about the concentration of coliform group bacteria?

Why is it important to maintain residual chlorine in a chlorine contact tank?

Describe the precautions necessary in the use of a D.O. probe for BOD tests.

Explain the meaning of BOD.

Describe the procedure for BOD measurement.

What are the requirements of the minimum depletion and the minimum residual D.O. in BOD tests?

Explain the relationship between temperature and percent saturation with regard to dissolved oxygen.

Describe precautions required in the BOD tests.

"Blank tests" in BOD measurement are a requirement. What is the purpose?

What does the term "pH" represent? What is the range of pH? What is the neutral pH?

What are the precautions one should take in the pH measurement?

Discuss what is measured in laboratory water when it is tested for specific conductance.

Discuss the importance of temperature measurement. How is a thermometer calibrated?

# **Solids Treatment & Handling**

Explain the sludge digestion process.

Describe the anaerobic sludge digestion process and its purpose.

Describe the aerobic sludge digestion process.

Compare the aerobic and anaerobic digestion processes.

Describe the relationship between aerobic digestion and endogenous respiration.

Describe the operational procedures of aerobic digestors.

Describe how floating sludge can affect the operation of aerobic digestors.

Describe construction of sludge drying beds.

Describe the operation of a sludge drying bed.

Describe the types of mechanical dewatering methods available.

Describe five methods of final disposal of sludge.

#### **Mathematics**

Given the volume of a sedimentation tank and the flow rate, calculate the detention time of the sedimentation tank.

Given a flow rate in gpm, convert it into MGD.

Given the distance and time of travel of a stick in a grit channel, calculate the velocity of travel.

Given the influent and effluent TSS, calculate the TSS removal efficiency in percent.

Given the concentration of MLSS and the volume of an oxidation ditch, calculate the pounds of solids under aeration.

Given the influent BOD and the required percent removal, calculate the required maximum effluent BOD.

Given the dimensions of an aeration tank (circular), calculate the volume of the tank.

Given the a 30 minute settleable solids (%) and MLSS, calculate the sludge volume index.

Given the flow totalizer readings at the beginning and end of a month (30 days), calculate an average flow rate for the month.

Given the effluent BOD in mg/l and an effluent flow rate, calculate the BOD loading to a receiving stream in pounds per day.

Given the influent and effluent TSS of a wastewater plant, calculate the overall TSS removal efficiency.

Given the TSS of a primary effluent, the daily flow and the total solids (pounds) in an aeration tank, calculate the sludge age.

Given the estimated BOD of a sample, calculate the ml of sample to be added to a BOD bottle (300 ml).

Given the sample volume of a BOD test, the initial D.O. and the final D.O., calculate the sample BOD.

Given six BOD values in mg/l, calculate the mean BOD in mg/L.

Given the flow rate and the desired dosage of chlorine, calculate the chlorine feed rate in pounds per hour.

Given test results on the TSS determination using a Gooch crucible (sample volume, crucible weight w/ and w/o residue), calculate the TSS in mg/l.

Given the required chlorine feed rate and the strength of HTH (high test hypochlorite), calculate the pounds/day of HTH required.

Given the volume of water in liters, calculate its weight in grams.